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DART AEROSPACE LTD	Work Order:	24248
Description: Bushing	Part Number:	D2806-3
Dwg: D2806 Rev. A	Qty:	10
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	h	05/09/15	20
2	MC	Turn as per Folio FA105 and Dwg D2806 Material: 6061-T6 (QQ-A-200/8 or QQ-A-250/11) 1.00" Hex Bar (M6061T6H1.000) Identify for D2806-3 Batch: M17029	J.G	05/09/15	10
3	QC2	Inspect parts as they come off the machine Identify as D2806-3	J.G	05/09/16	10
4	MC	Tumble	BL	05.09.16	10
5	CM	Drill as per Dwg D2806	BL	05.09.16	10
6	QC8	Second check	SD	05.09.16	10
7	QC5	Inspect work to Step 6	BL	05.09.16	10
8	FP	Acid etch and Alodine as per QSI 005 4.1	MM	05.09.22	10
9	QC3	Inspect Acid etch and Alodine	CL	05/09/23	10
10	ST	Identify and Stock	CL	05/09/23	10
11	AC	Cost / part 5.87	Sur	05.09.26	10
12	DC	Close W/O 3.35 Inspect Level 21	D	05/09/26	10

Rev	Date	Change	Revised By	Approved
A	00.11.13	New issue	EC	
B	05.03.11	Part now turned	KJ/JLM	

RELEASED  
05/05/15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: DS Date: 05/09/20

NOTE: Date & initial all entries

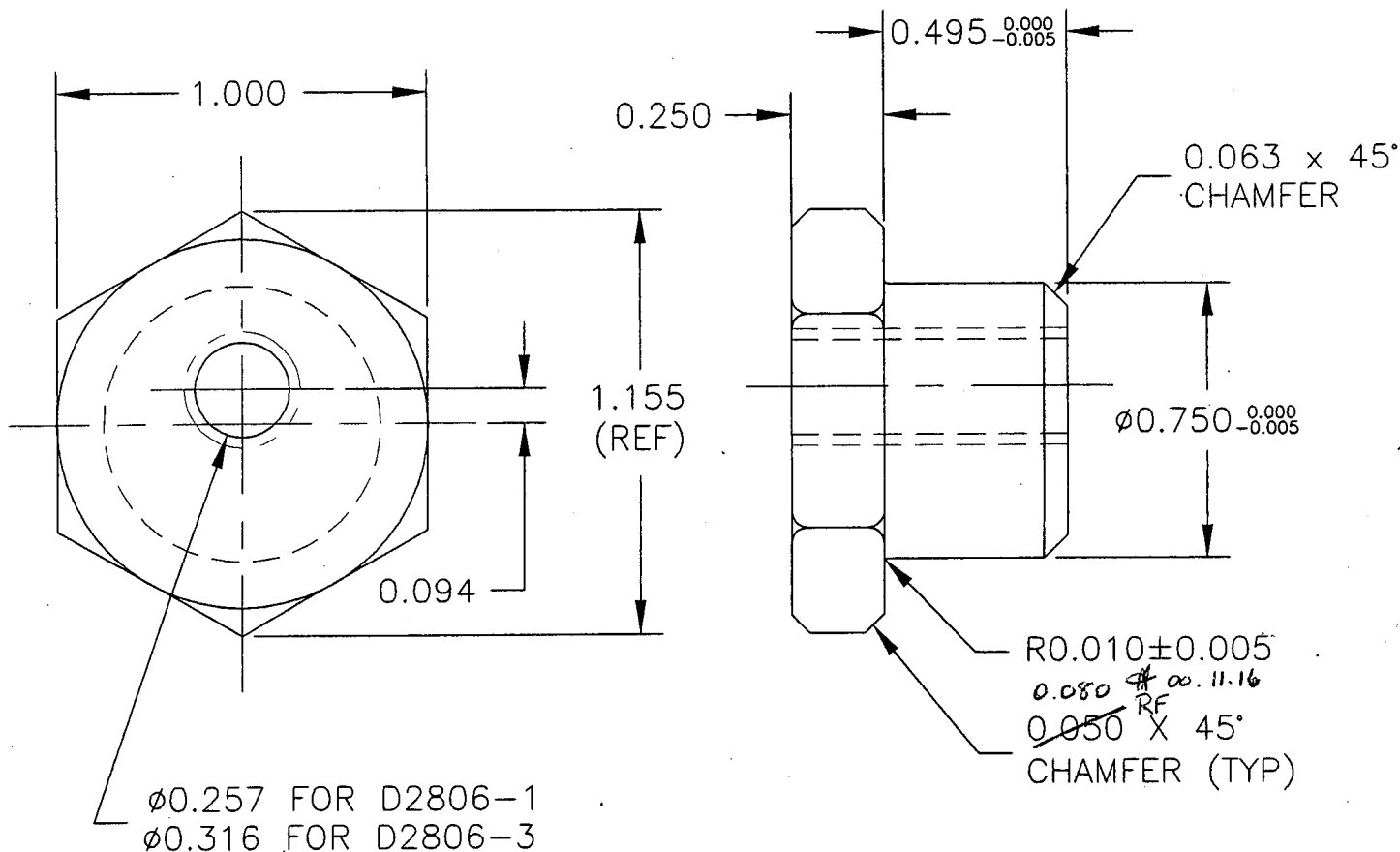
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_





DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>CP</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2806	REV. A SHEET 1 OF 1
DATE 00.11.08		TITLE BUSHING	SCALE 2:1
A	00.11.08	NEW ISSUE	

RELEASED  
00.11.13 *[Signature]*



D2806-1 (DRILL  $\phi 0.257$  HOLE)  
D2806-3 (DRILL  $\phi 0.316$  HOLE)

MATERIAL: 6061-T6 (QQ-A-200/8) OR (QQ-A-250/11) OR (QQ-A-225/8)  
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1  
BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 24298

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Sep 15, 2005  
10:56 am

Work Order No : 0024298  
Project Name : D2806-3  
Project For : WK539  
Work Order Type : Main  
Main WO Number :  
House Part Number : D2806-3  
Description : Bushing  
Manufactured : Yes  
Amount Req'd : 20  
Amount Done : 0  
Start Date : 09-15-05  
Est Finish Date : 09-30-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00